

IBS safetyMASTER

Gerd Ressmann; July 2015



The Situation

Periodically, manual measurement of the felt profile is all-round standard and therefore requested by the customers

The Problem

- Manual measuring (felt profile) at running PM is dangerous!
- Some mills do not allow to walk through the running PM
- In some position no access is possible (no space, no walkways)
- Result of manual measurement is influenced by the person doing the measurement



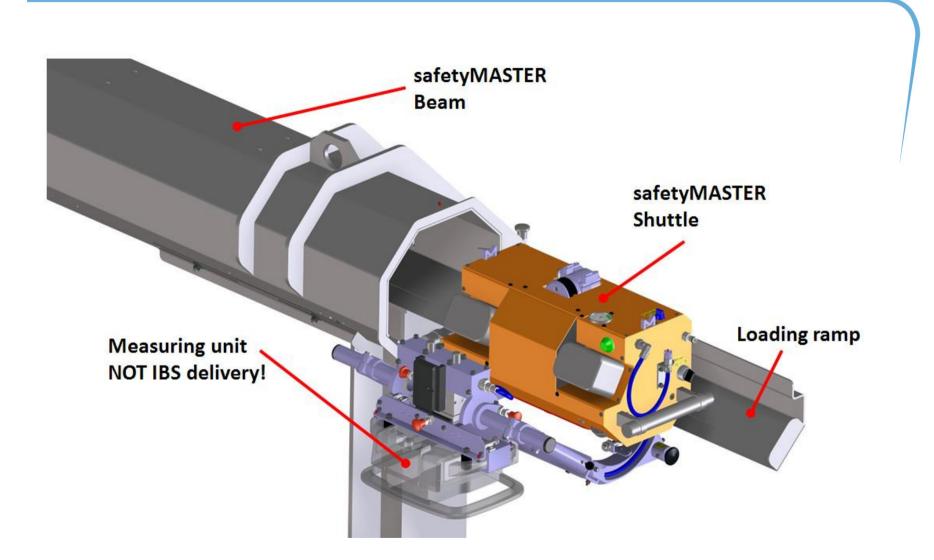
The Solution

The IBS safetyMASTER Concept

- Absolute safe profile measurement at running PM operator stays outside PM
- Profile measurement, even in position with very limited space
- No possibility to walk through PM (walkway) needed
- Reproducible measuring results on operator influence

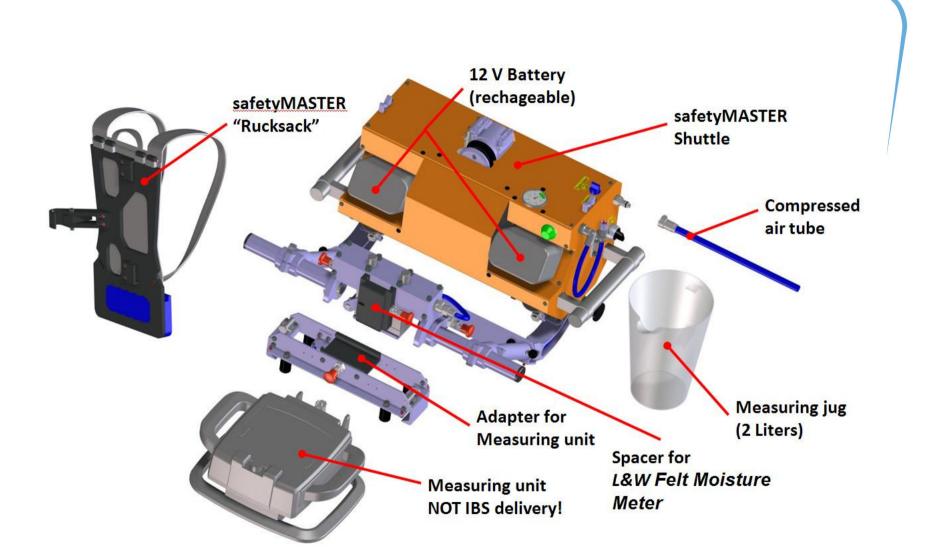
safetyMASTER Components





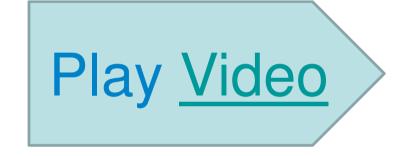
safetyMASTER Components







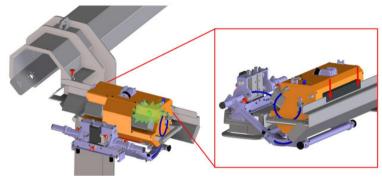






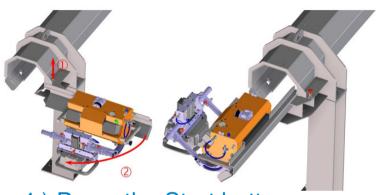


1.) Place self-driving shuttle on loading ramp at the cross-beam end

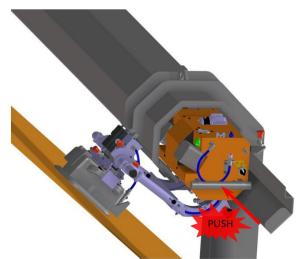


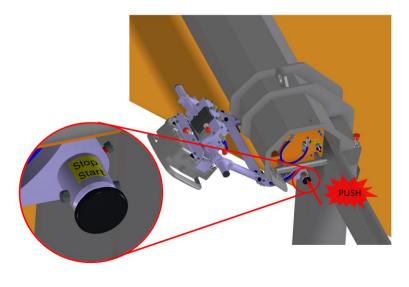
3.) Push the shuttle into the cross beam

2.) Close loading ramp



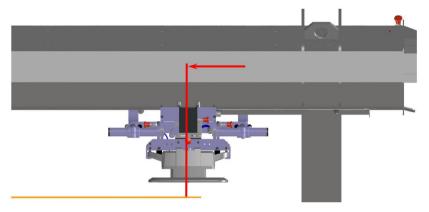
4.) Press the Start button



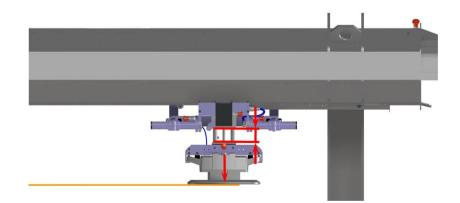




5.) The shuttle moves to the felt edge position and stops there

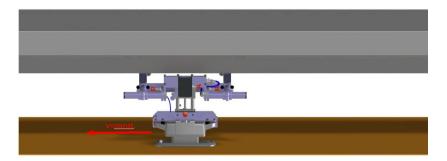


6.) The measuring device is pressed against the felt and the measurement starts

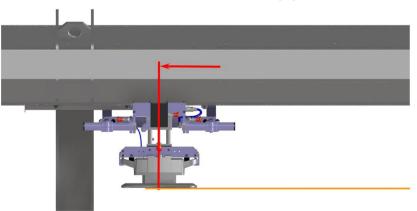




7.) The shuttle moves with constant speed across the felt

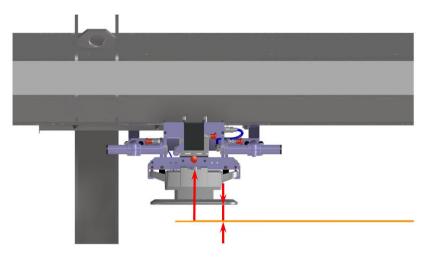


8.) The shuttle stops at the other felt edge and the measurement is stopped too

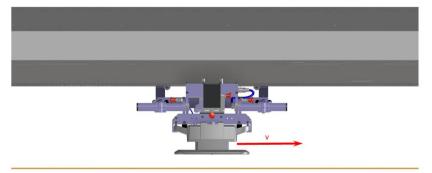




9.) The measuring device is lifted off the felt



10.) The shuttle moves back to the starting position

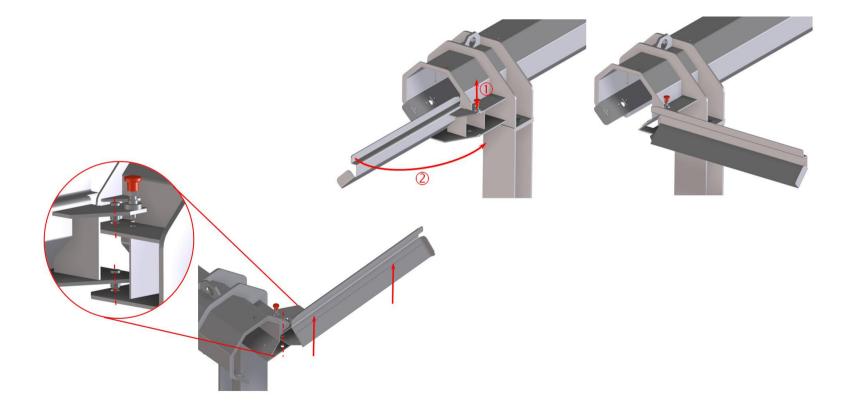




Absolute reproducible measuring results Ŧ Wasseraufnahmefähigkeit - Messprofile: 700-Water Perm [ml/min] 600 500-400 300 2015-07-14 IBS 1. Messun (IBS Gerät) 41d Ø: 358 2015-07-14 IBS 2. Messung (IBS Gerät) 41d Ø: 358 Wassergehalt - Messprofile: Moisture Content [gH2O/m²] 900-800-700-600-500-2015-07-14 IBS 2. Messung (Huyck Gerät) 41d Ø: 589 2015-07-14 IBS 1. Messune (IBS Gerät) 41d Ø: 534

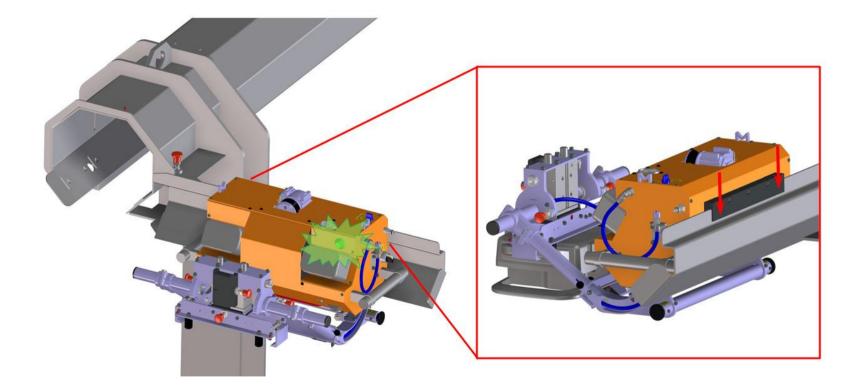


- The loading ramp can be on tending side or on drive side (depending to the space available)
- The loading ramp is storable and removable





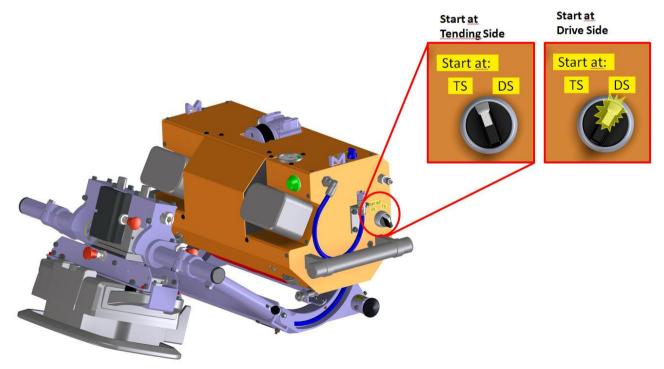
A green shining LED shows that the shuttle is placed correctly on the loading ramp





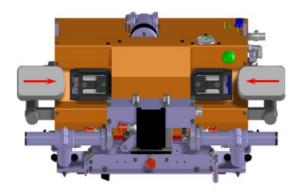
Select where you start the shuttle
(Where the loading ramp is positioned - Tending Side or Drive Side)

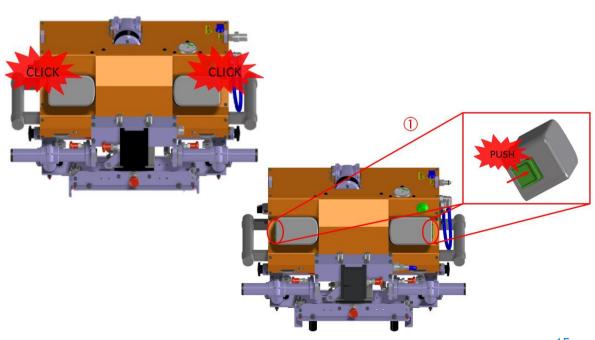
→The felt- measurement is always done from tending side to drive side





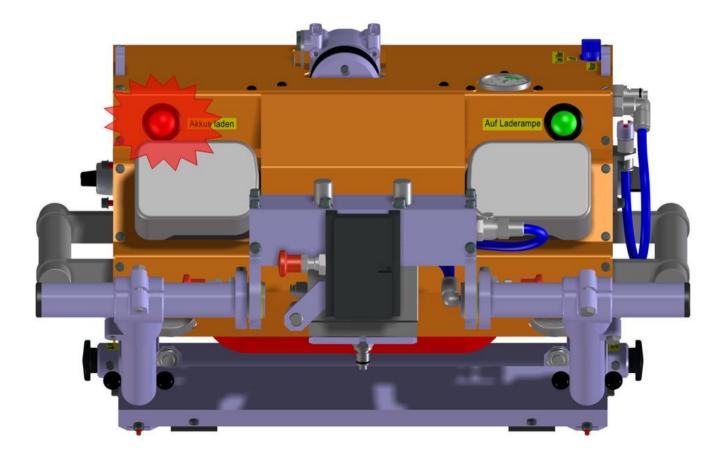
- High capacity battery back up to 50 measurements possible without charging
- Quick change system for rechargeable battery backs (second battery backs available)





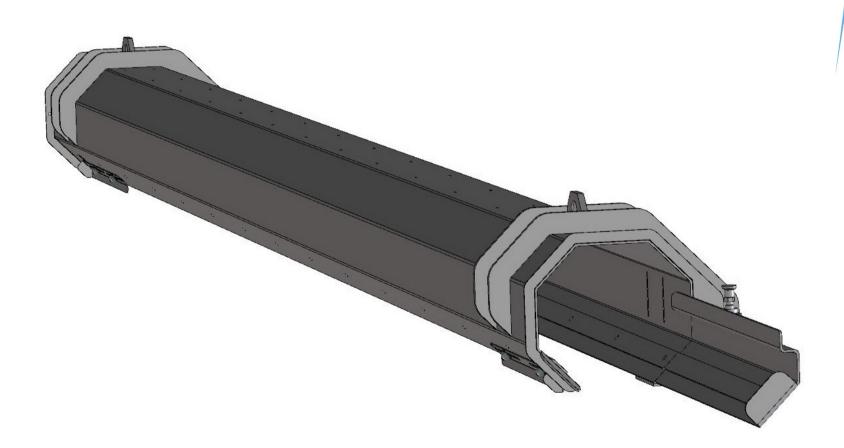


Red indication lamp shows that battery has to be loaded / changed



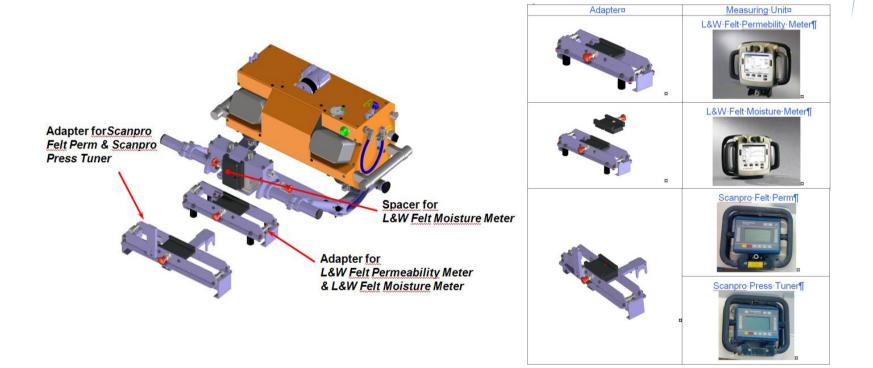


Special cross beam design - low risk of contamination



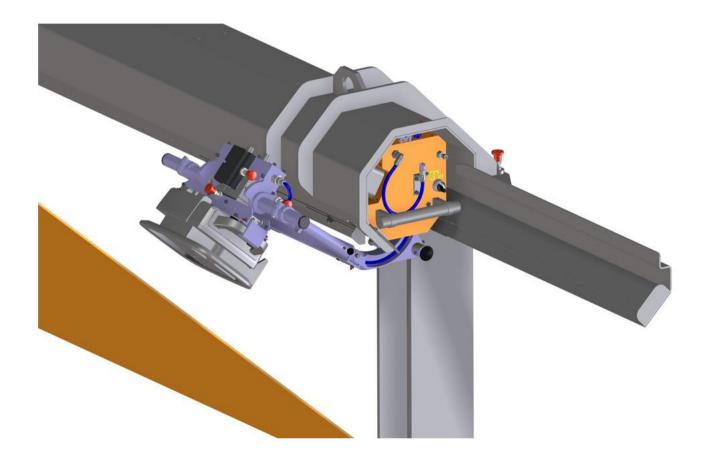


Quick change system with adapters for different feltmeasurement devices



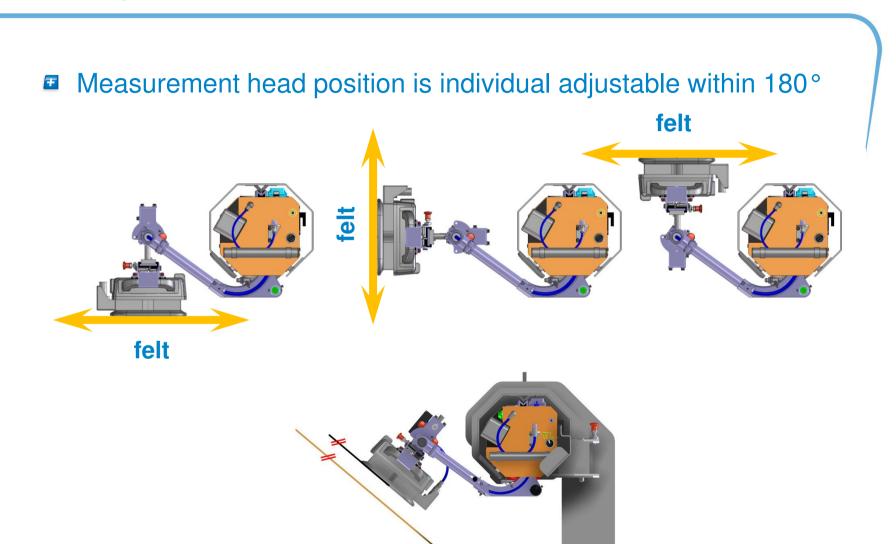


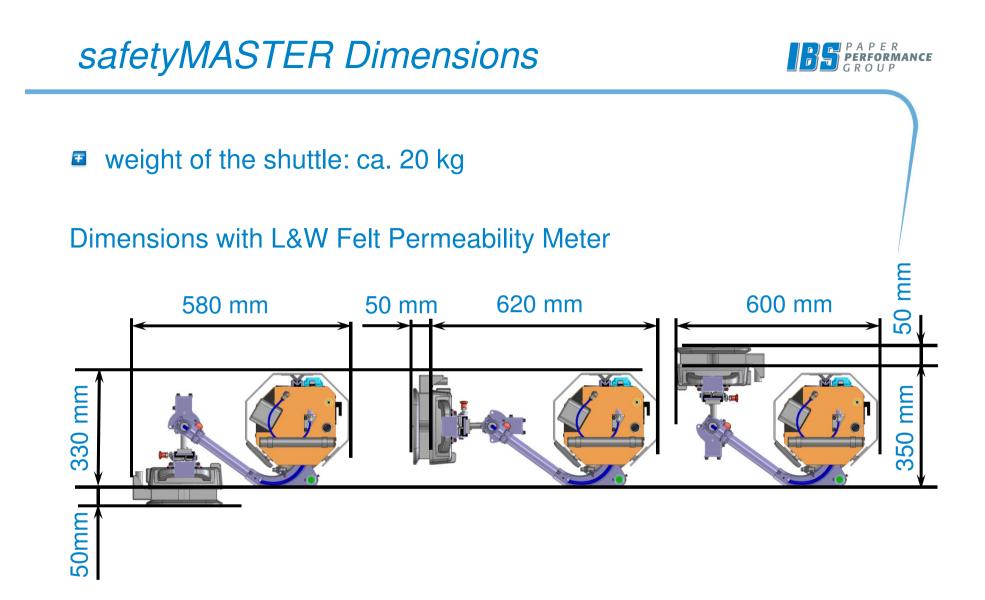
Autonomous, self driving shuttle, no connections at cross beam position needed (electric, pneumatic, water)



safetyMASTER Felt Directions

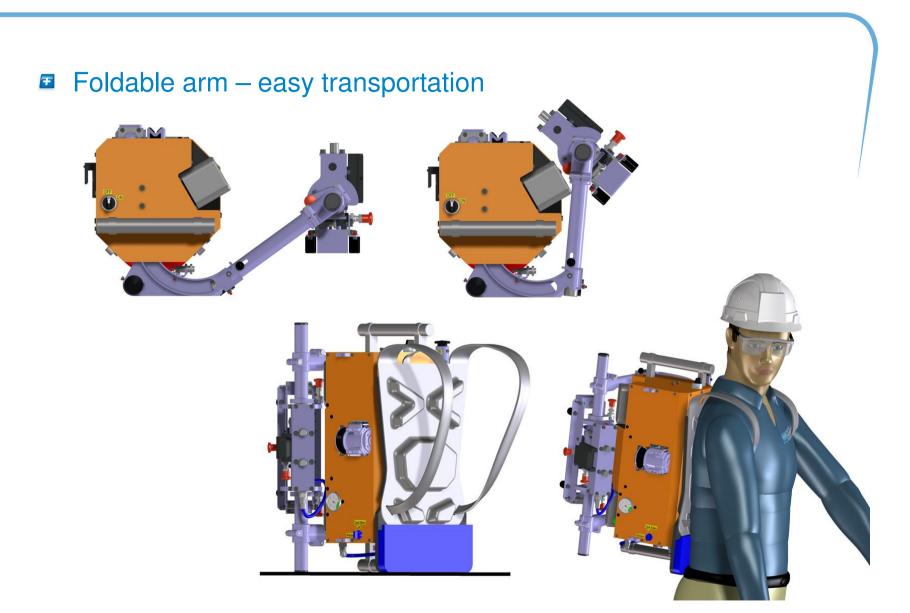






safetyMASTER Transportation





safetyMASTER Advantages



- Cross profile measurement without entering the area inside the machine frame
- Individual number of cross-beams can be installed at any interesting machine position
- One, self-driving shuttle, can be used in different position and on different machines
- The self-driving shuttle can be adapted with different measuring devices





